
Railway applications — Measuring of new and modified freight wagons —

Part 6: Multiple and articulated freight
wagons

The European Standard EN 13775-6:2004 has the status of a
British Standard

ICS 45.060.20

National foreword

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The UK participation in its preparation was entrusted by Technical Committee RAE/1, Railway applications, to Subcommittee RAE/1/-/9, Wagons (tank/freight), which has the responsibility to:

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Summary of pages

This document comprises a front cover, an inside front cover, the EN title page, pages 2 to 14, an inside back cover and a back cover.

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English version

Railway applications - Measuring of new and modified freight wagons - Part 6: Multiple and articulated freight wagons

Applications ferroviaires - Mesure des wagons lors de leur construction et lors de modifications - Partie 6: Wagons à attelage court

Bahnanwendungen - Vermessung von Güterwagen beim Neubau und bei Umbauten - Teil 6: Kurzgekuppelte Güterwagen

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Foreword

This document EN 13775-6:2004 has been prepared by Technical Committee CEN/TC 256 "Railway applications", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2004, and conflicting national standards shall be withdrawn at the latest by December 2004

This European Standard EN 13775 "Railway applications – Measurement of new and modified freight wagons" comprises the following parts:

Part 1: Measuring principles

Part 2: Freight wagons with bogies

Part 3: Freight wagons with 2 wheelsets

Part 4: Bogies with 2 wheelsets

Part 5: Bogies with 3 wheelsets

Part 6: Multiple and articulated freight wagons

Annex A is normative, Annex B is informative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

Introduction

It is normal practice in all European countries to carry out checks and measurements on the major components of new and modified freight wagons and bogies. In view of the importance of uniform criteria for international transport in all European countries, this European Standard has been prepared.

1 Scope

This European Standard specifies principles and requirements for measuring multiple and articulated freight wagons. This ensures that the measuring processes are applied in accordance with uniform criteria. It applies to new and modified multiple and articulated freight wagons.

Provisions going beyond the scope of these requirements are generally agreed between the contracting parties involved.

The measuring processes relate to multiple and articulated freight wagons with or without add-ons in their entirety or just part of them if the geometrical structure does not permit anything else. Where appropriate, other measuring processes not specified here are necessary and are specified in each individual case.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 13775-1:2003, *Railway applications — Measuring new and modified freight wagons — Part 1: Measuring principles.*

EN 13775-2, *Railway applications — Measurement of new and modified freight wagons — Part 2: Freight wagons with bogies*

EN 13775-3, *Railway applications — Measurement of new and modified freight wagons — Part 3: Freight wagons with 2 wheelsets*

EN 13775-4, *Railway applications — Measurement of new and modified freight wagons — Part 4: Bogie with 2 wheelsets*

3 Terms and definitions

For the purposes of this European Standard, the terms and definitions given in EN 13775-1:2003, in Table 1 of the relevant parts of this standard and the following apply:

3.1 element

underframe/body with its own partial or complete running gear

NOTE An element cannot be used operationally.

3.2

wagon units

set up comprising several continuously coupled elements equipped at both ends with traction and impact devices that can be released during operation

NOTE The elements are coupled by means of special devices that cannot be uncoupled during operation and consist either of elements with 2 wheelsets or elements with bogies (tight coupled) [UIC 572:1990].

3.3

articulated wagon

elements coupled to each other by means of an articulation over the running gear (articulated coupled) and consisting of at least 3 wheelsets or 3 bogies

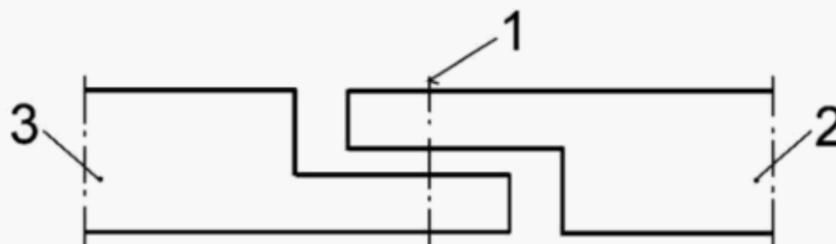
[UIC 572:1990]

3.4

construction form

form in which the ends of the articulated elements with their partial running gear differ for the transmission of the vertical forces

NOTE Articulated coupling ends of construction form 1 in the coupled state lie on the articulated coupling ends of construction form 2 (see Figure 1). There is no connection between specifying the construction form and the allocation of the form of the articulated coupling device transmitting the longitudinal forces. In the case of articulated wagons with more than 2 elements, rigid allocation of a specific construction form to one end of an element is not possible.



Key

- 1 Axis of rotation
- 2 Articulated coupling end of construction form 1
- 3 Articulated coupling end of construction form 2

Figure 1 — Position of the articulated coupling ends relative to each other

3.5

optional

process which is only carried out if specially agreed with the customer. The procedure is separately ordered.

4 Symbols and abbreviations

For the purposes of this European Standard, the following symbols and abbreviations apply.

1 Wagon end 1

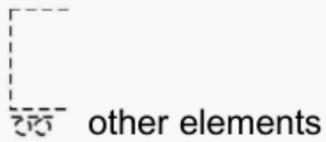
2 Wagon end 2

← Traction/impact devices at end of unit/end of articulated wagon

— Tight coupling between elements

○ Wheelset

⊗ Bogie with 2 or more wheelsets



5 Requirements

5.1 General

The limit deviations apply to the finished product in each case.

Deviations from this European Standard are allowed as long as they do not assume proportions that represent an operating hazard. However, they shall be agreed with the contracting party involved and the inspection agency.

5.2 Preconditions

The precondition for carrying out the measuring processes as specified in this standard is that the measuring principles laid down in EN 13775-1 are adhered to.

Not all the measuring point dimension designations are listed in the figures in this standard. Unless otherwise indicated, the figures show the normal position.

Before measuring, the wagon unit or articulated wagon to be measured shall be assigned to one of the types shown in table 1. Measurement then takes place in accordance with the relevant parts of this standard, if necessary, using the additional or deviating measuring processes specified in this part of the standard.

Table 1 — Wagon types and associated measuring processes

| Type | Diagram | Body | Running gear | Additional specifications |
|------|---------|------------|--------------|---------------------------|
| 1 | | EN 13775-3 | EN 13775-3 | - |
| 2 | | EN 13775-2 | EN 13775-4 | see 4.2 |
| 3 | | EN 13775-2 | EN 13775-4 | - |

5.3 Additional or deviating measuring processes for type 2

A control sheet form for the results of the measuring processes is given in Annex A.

Measuring process 1

Length between headstock and the centre line of the articulation.

Shown in the backbone position.

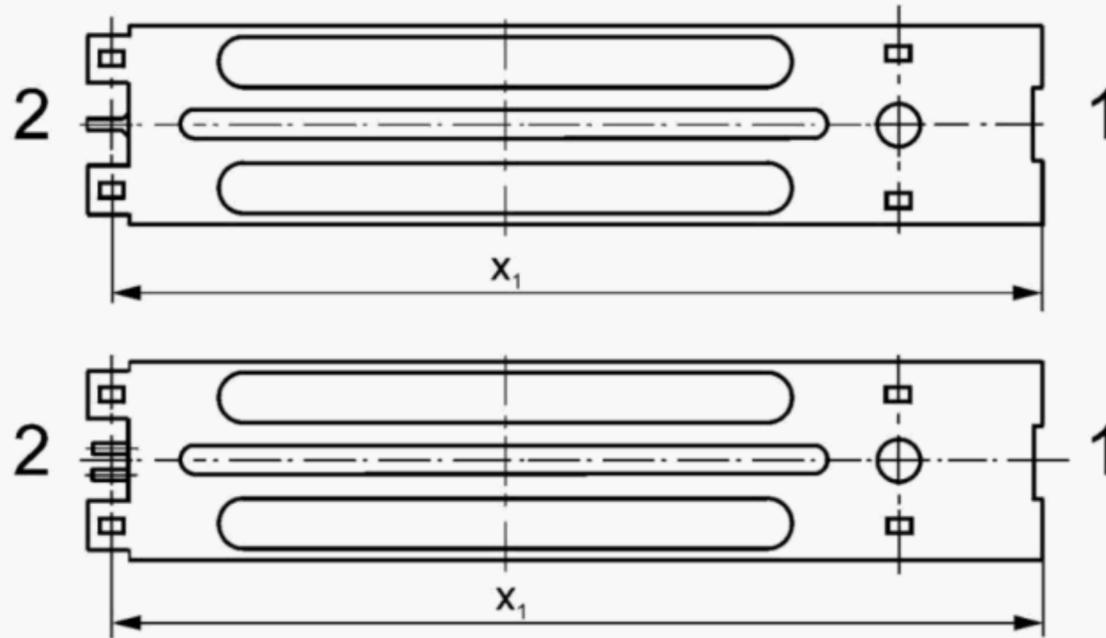


Figure 2

The total length x_1 of the underframe between the headstock and the centre line of the articulation is measured in the element centre line (see Figure 2).

Limit deviations for x_1 : mm

Measuring process 2

Distance between the centres of the pivot or the parts replacing them.

Shown in the backbone position.

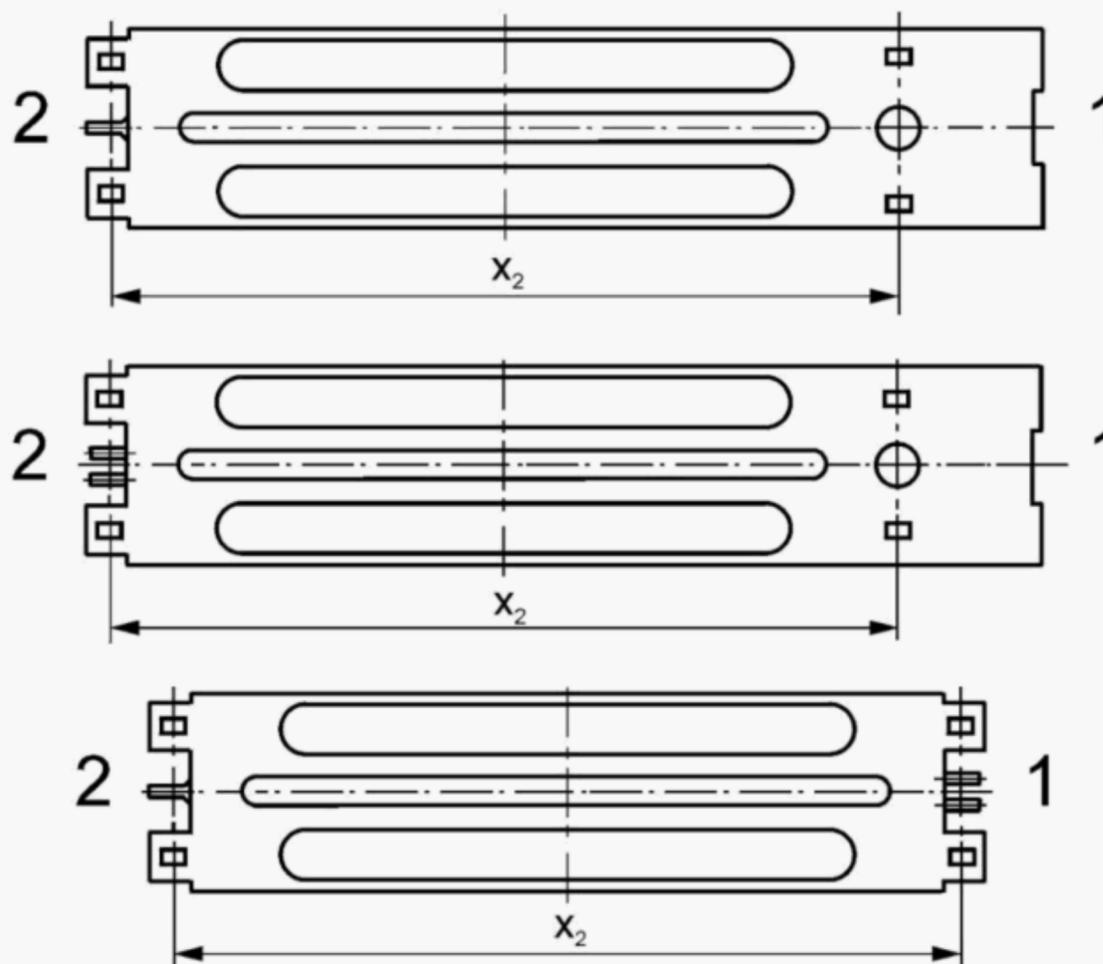


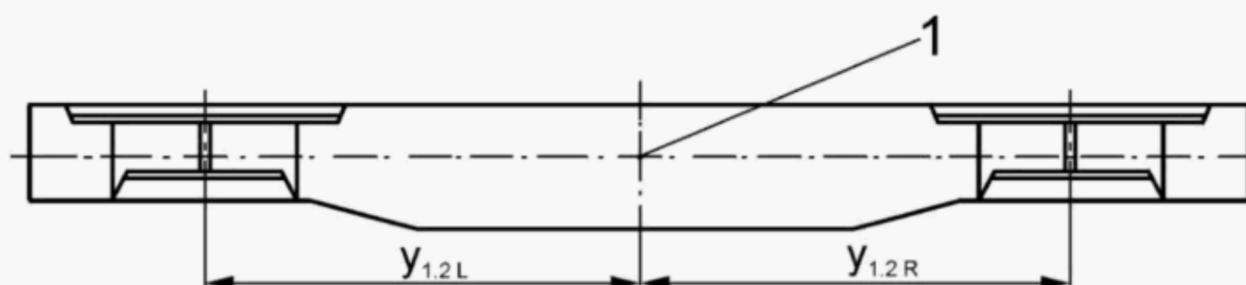
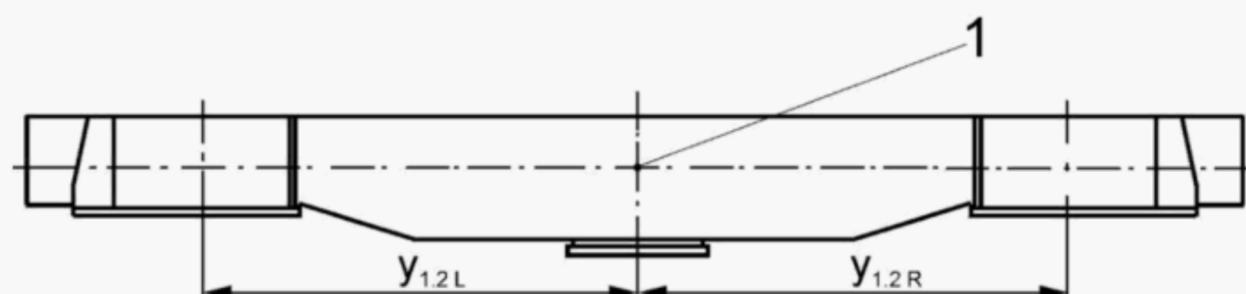
Figure 3

The distance x_2 between the centres of the pivots or the centres of the parts replacing them is measured (see Figure 3).

Limit deviations for x_2 : ± 8 mm

Measuring process 3

Distance between the centre of the friction plate supporting surfaces and the centre line of the wagon at the articulated coupling ends.

Construction form 1**Construction form 2****Key**

1 Point of rotation

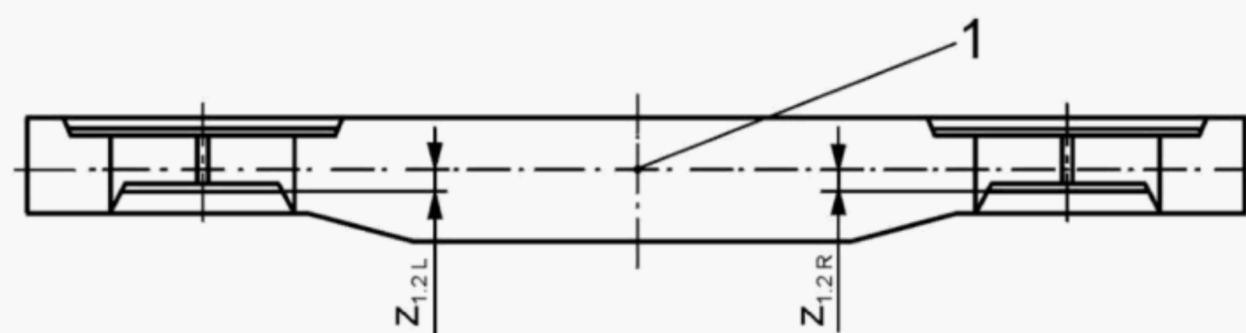
Figure 4

The distance y_1 between the centre of the friction plate supporting surfaces and the centre line of the wagon is measured at measuring points 1R, 1L and 2R, 2L (see Figure 4).

Limit deviations for y_1 : ± 2 mm

Measuring process 4

Distance between the centre of the point of rotation and the upper friction plate support surface at the articulated coupling end of construction form 1.

Construction form 1**Key**

1 Point of rotation

Figure 5

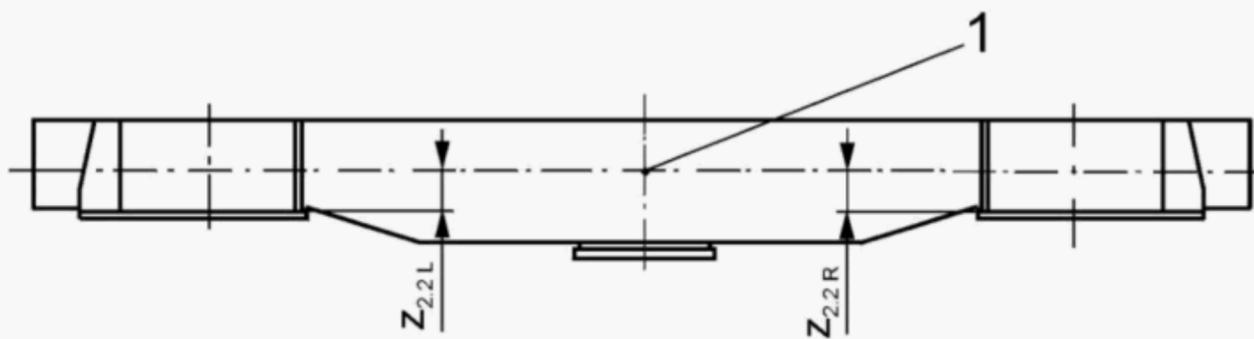
The distance z_1 from the centre of the point of rotation at the articulated coupling end of construction form 1 is measured (see Figure 5) in each case in the centre of the lower friction plate support surface at measuring points 1R, 1L and 2R, 2L.

Limit deviations for z_1 : mm

Measuring process 5

Distance between the centre of the point of rotation and the upper friction plate support surface at the articulated coupling end of construction form 2.

Construction form 2



Key

1 Point of rotation

Figure 6

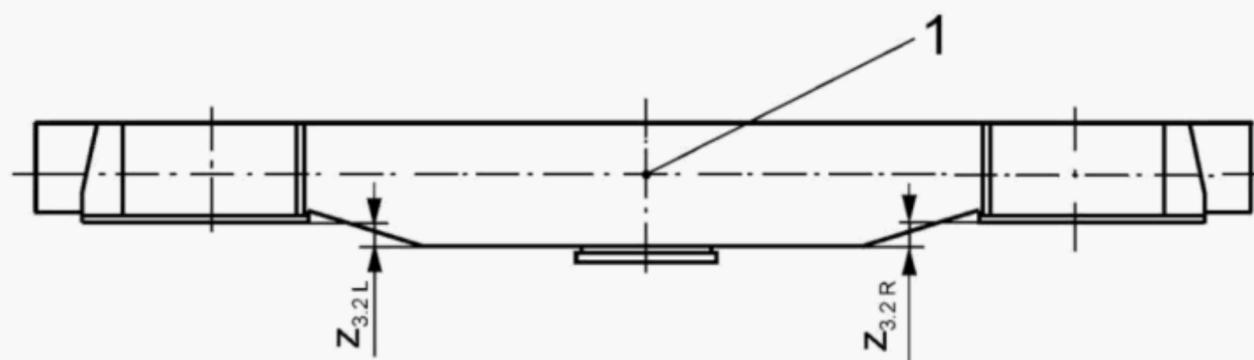
The distance z_2 from the centre of the point of rotation at the articulated coupling end of construction form 2 is measured (see Figure 6), with the underframe in normal use, in each case in the centre of the lower friction support surface at measuring points 1R, 1L and 2R, 2L.

Limit deviations for z_2 : $\begin{matrix} +2 \\ - \\ 1 \end{matrix}$ mm

Measuring process 6 – optional

Distance between the centre of the lower friction plate support surface and the bottom edge of the underframe bolster at the articulated coupling end of construction form 2.

Construction form 2



Key

1 Point of rotation

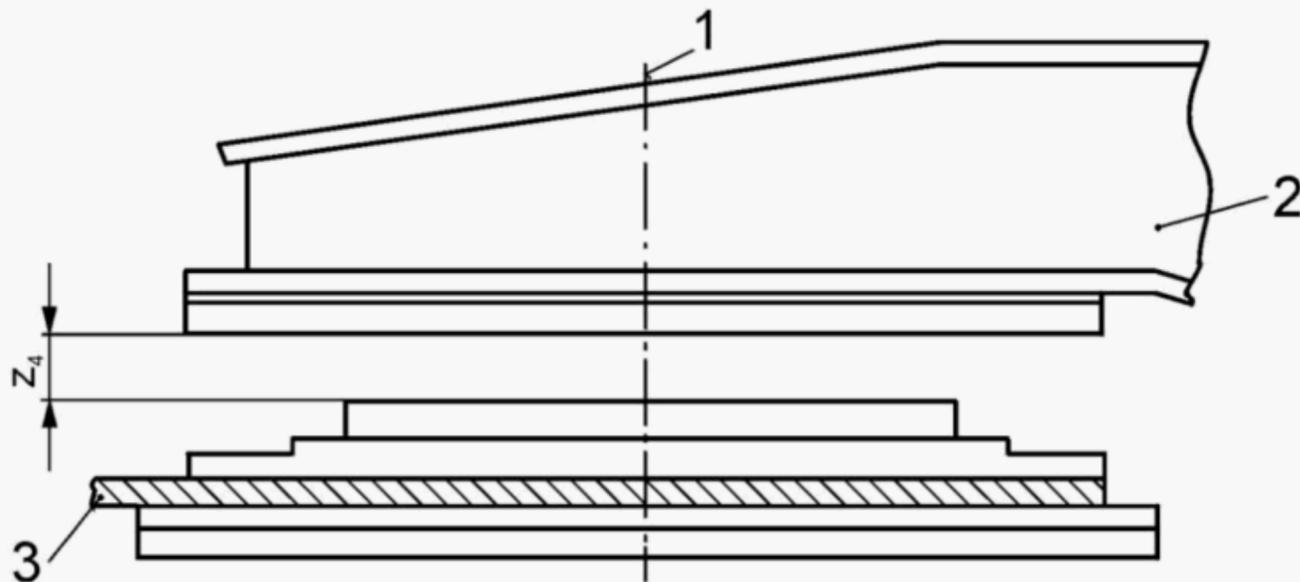
Figure 7

The distance z_3 from the centre of the lower friction plate support surface to the bottom edge of the underframe bolster is measured at the articulated coupling end of construction form 2 (see Figure 7) with the underframe in normal use in each case in the centre of the lower friction plate support surface at measuring points 1L, 1R and 2L, 2R.

Limit deviations for z_3 : mm

Measuring process 7

Distance between the friction plates.



Key

- 1 Axis of rotation
- 2 Articulated coupling end of construction form 1
- 3 Articulated coupling end of construction form 2

Figure 8

The distance z_4 between the articulated coupling end friction plates at each end at each side of the coupled articulated wagon is measured at the measuring points 1R, 1L and 2R, 2L (see Figure 8).

Limit deviations for z_4 : mm

Annex A (normative)

Control sheet

Control sheet form Annex A contains a control sheet form with the individual measuring processes. The structures of the control sheet are based on practical experience. This form shall be used in principle for documenting the measured results. In Table A.1 "Control sheet form", dotted lines have been provided in the "Measuring point/nominal dimension" column for recording the nominal dimensions of the drawings. In the "Actual limit deviations at the designated measuring points" column, there are spaces for recording the limit deviations or tolerances actually established. This makes statistical assessment possible.

Table A.1 — Control sheet

| Measuring process | | Dimensions in mm | | Actual limit deviations or tolerances at the designated measuring points | | | | | | Remark | |
|-------------------|--|---|------------------------------|--|-------|-------|------------|---|---|--------|----------|
| | | Measuring point nominal dimension | Limit deviation or tolerance | 1 | 2 | 3 | 4 | 5 | 6 | | |
| 1 | Length between headstock and the centre line of the articulation | x ₁ | +12 - 0 | R | | | | | | | |
| | | | | L | | | | | | | |
| 2 | Distance between the centres of the pivot or the parts replacing them | x ₂ | ± 8 | R | | | | | | | |
| | | | | L | | | | | | | |
| 3 | Distance between the centre of the friction plate supporting surfaces and the centre line of the wagon at the articulated coupling ends | Construction form 1 : y | ± 2 | R | | | | | | | |
| | | | | L | | | | | | | |
| | | Construction form 2 : y ₁ | ± 2 | R | | | | | | | |
| | | | | L | | | | | | | |
| 4 | Distance between the centre of the point of rotation and the upper friction plate support surface at the articulated coupling end of construction form | z ₁ | +1 -4 | R | | | | | | | |
| | | | | L | | | | | | | |
| 5 | Distance between the centre of the point of rotation and the upper friction plate support surface at the articulated coupling end of construction form 2 | z ₂ | +4 -1 | R | | | | | | | |
| | | | | L | | | | | | | |
| 6 | Distance between the centre of the lower friction plate support surface and the bottom edge of the underframe bolster at the articulated coupling end of construction form 2 | z ₃ | +2 -1 | R | | | | | | | optional |
| | | | | L | | | | | | | |
| 7 | Distance between the friction plates | z ₄ | +1 -2 | R | | | | | | | |
| | | | | L | | | | | | | |
| Company | | Purchaser: | | Underframe No.: | | | Bogie No.: | | | | |
| | | | | Date: | Name: | Date: | Name: | | | | |
| Order No.: | | Acceptance: | | | | | | | | | |
| Sheet No.: | | Drawing No.: | | Approval: | | | | | | | |

Annex B (informative)

Terminology

| English | French | German |
|--|----------------------------|------------------------|
| Articulated ^a | articulé | kurzgekuppelt |
| Articulated wagon | wagon articulé | Gelenkwagen |
| Axis of rotation | axe de rotation | Drehachse |
| Body | structure de wagon | Wagenkasten |
| Construction form | forme de construction | Bauform |
| Element | élément | Element |
| Friction plate | lisoir de caisse | Gleitplatte (am Wagen) |
| Lower friction plate | lisoir de caisse inférieur | untere Gleitplatte |
| Normal use | situation d'exploitation | Gebrauchslage |
| Point of rotation | point de rotation | Drehpunkt |
| Running gear | organe de roulement | Laufwerk |
| Tight coupled ^a | attelage permanent | kurzgekuppelt |
| Upper friction plate | lisoir de caisse supérieur | obere Gleitplatte |
| Wagon unit | unité wagon | Wageneinheit |
| ^a see also clause 3 Terms and definitions | | |

Bibliography

- [1] prEN 12777:1997, *Logistics — Structure, basic terms and definitions in logistics.*
- [2] EN 13775-5, *Railway applications — Measurement of new and modified freight wagons — Part 5: Bogies with 3 wheelsets.*
- [3] UIC 572:1990, *Wagons composed of permanently coupled units (multiple wagons) and articulated wagons — Standardization/Note: Including 4th amendment up to 1996-07-01*

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